# 12-position General-purpose Vertical Type

## General-purpose type switch applicable to a wide range of electronic devices





#### Typical Specifications

Ite	ms	Specifications
Rating (max.)/(min.) (Resistive load)		0.25A 30V DC / 50μA 3V DC
Contact resistance (Initial / After operation)	•	20mΩ max. / 60mΩ max.
Rotational torque	Shorting	80±30mN·m
	Non-shorting	70±30mN·m
Operating life	Without load	10,000 cycles
Operating life	With load	10,000 cycles (0.25A 30V DC)

#### Product Line

Poles	Positions	Changeover	Changeover	Actuator	Actuator length	Minimum ord	er unit (pcs.)	Product No.						
1 0100	1 0010010	angle	timing	configuration	(mm)	Japan	Export	1 1000001110.						
			Shorting	Round shaft with	15			SRRM1C6200						
1	1 12 Endless		Orior tirig	groove	20			SRRM1C5400						
			Non shorting %1	Flat	20			SRRM1C7800						
	5	30±3°	30±3°	30+3°	30+3°	30+3°	30+3°	30+3°		Round shaft with	15	100	600	SRRM254700
2	2 6		Shorting Flat  Round shaf groove	groove		100	300	SRRM262400						
				Flat	20			SRRM264300						
3	4			Round shaft with groove				SRRM342800						
4	3			18-tooth serration				SRRM433700						

#### Notes

- 1. %1 Non-shorting type requires external wiring of common terminals.
- 2. All the axis are die casting shafts.

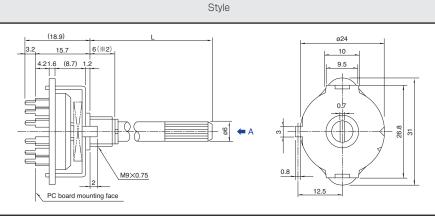
#### Packing Specifications

#### Bulk

Number of pa	ckages (pcs.)	Export pockago macquiromenta (mm)			
1 case /Japan	1 case /export packing	Export package measurements (mm)			
100	600	369×349×367			

#### Dimensions

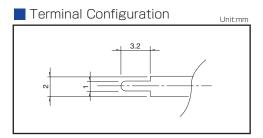
Unit:mm



#### Note

%2 Round-shaft with groove (shaft length 20mm) type are 8mm length.





### Standard Circuit Diagram

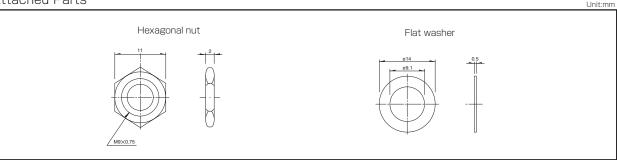
Shorting Circuit Diagram

31101111	ig Circuit Diagram				Unit:mm
	1-pole, 12-position	2-pole, 5-position	2-pole, 6-position	3-pole, 4-position	4-pole, 3-position
Circuit diagram					
PC board mounting hole dimensions (Viewed from the direction A)	Equally divided 13-ø1.5 hole	12-ø1.5 hole	Equally divided 14-ø1.5 hole	Equally divided 15-ø1.5 hole	Equally divided 16-01.5 hole

#### Non Shorting Circuit Diagram

PC board mounting hole dimensions Circuit diagram (Viewed from the direction A) 1-pole, 12-position Equally divided

### Attached Parts



#### Notes

- 1. The  $\bowtie$  mark in the above table indicate a Lug position with the shaft turned fully counterclockwise when viewed from direction A of the diagrams.
- 2. Note that the location of C terminal differs depending on the number of positions.
- 3. External wiring is required if specified in the above diagrams.

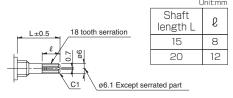


#### ■ 18-tooth Serration Shaft

The shaft shows the position in which it is turned fully counterclockwise.

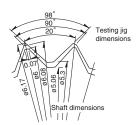
#### Die Casting Shaft

SRRM



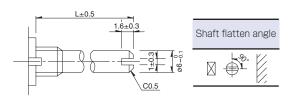
#### **Details About Serration**

- (1) The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



#### Round Shaft with Groove

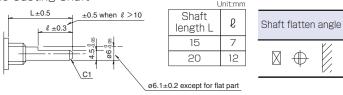
The shaft shows the position in which it is turned fully counterclockwise.



#### Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

#### Die Casting Shaft



#### Note

SRRM Series are based on (panel lug).



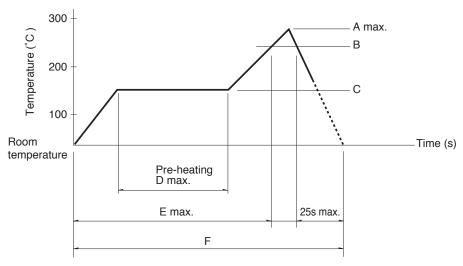
	)i-		6555	5	RBQ	SR	RBM	6551		DDM	0000	
5	Series		SRBD	Insertio	n Reflow type	Rotary	Pulse	SRBV	S	RRM	SRRN	1
Photo		•		•				4			<b>&gt;</b>	
Angle	e of thro	W	36°	4	0±3°	30±3°	18±3°		30	)±3°		
Numb	er of pol	es		1		1	, 2	1	1, 2	2 ,3, 4	2, 3, 4	4
Rotati	onal tord	lue	13±5mN·n		:3mN·m :5mN·m		OmN·m 7mN·m	30±15mN⋅	m (Sh 70±3	30mN·m orting) 30mN·m shorting)	70±30ml	N·m
Dimensio	nns	W	10		11.4		10	16.2				
(mm)	-	D H	1.7		3.5		2.5 11	18.5 7.5		-	_	
	erating ature rai		-25°C to +8	5°C −10°C	to +60℃		to +85℃	-10°C to +8	5℃ -10℃	to +60°C	-30°C to +	-65
· · · · · ·	notive us		_		_	-	_	_		_	_	
Lif	e cycle		*3		<b>★</b> 3	7	13	**3		<b>1</b> 3	<b>★</b> 3	
	(max.)/(r stive loa		1mA 5V D0 50µA 3V D			6V DC 3V DC		0.3A 16V D 50μA 3V D		30V DC	0.15A 12V 50μA 3V	
Durability	without load 25		10,000 cycl 250mΩ ma		10,000 cycles control 100mΩ max.		30,000 cycles 100mΩ max.	10,000 cycl 100mΩ ma				ycles nax.
Operating life with load Load: as rating		10,000 cycl 250mΩ ma		10,000 cycles 10,000 cycle 150mΩ max.					O cycles Ω max.	10,000 cy 100mΩ n		
		contact tance	200mΩ ma	x.	50mΩ max.			20m	ıΩ max.	50mΩ m	nax.	
Electrical performance		ation tance			100MΩ min. 100V DC					100MΩ min	. 500V DC	
	Voltag	e proof			100V AC	for 1minut	е			500V AC for 1minute		
		ninal ngth	3N for 1minu	te		5N for	lminute		r 1minute	5N for 1mi	inut	
	Actuator	Operating direction	_		_	0.5N·m		0.6N·m		1N-	·m	
	strength	Pulling direction	50N		20N 10					OON		
Mechanical			The bel	e tip of sha ow table sh M, SRBM, S	ows for			SRBQ, SRBV e shows for Q		low table sl SRBV	hows for	
performance			Measuring position from mounting surface	Shaft wobble (max. value)	Applicable mounting dimension	mount	tance from ing surface to tip of shaft	Shaft wobble (max. value)	Measuring position from mounting surface	Shaft wobble (max. value)	Applicable mounting dimension	
		ole of Jator	10	0.17	15		pelow 5	0.5	10	0.2	15	]
			15	0.25	20	above !	5 and below 10	0.9	15	0.3	20	
			20	0.35	25	above 1	0 and below 15	1.2	20	0.4	25	
			25 30	0.42	30 above 35						Unit:mr	
	Co	old	-40℃ 500	h –20	D°C 96h	-40°	C 96h	-	-20℃ 96h		-40°C S	
Environmental Dry hea		heat	85°C 500h	1	85°C 96h			ı				
performance	Damp	heat	60°C, 90 to 95%RH 5	00h			40°	C, 90 to 95%	RH 96h			
	L Page		143		145	1.	47	150		152	155	



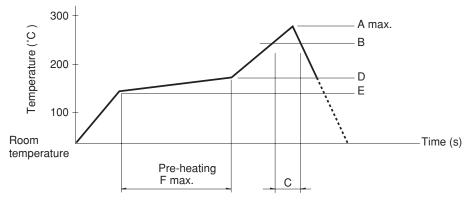
# Rotary Switches Soldering Conditions

#### Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple  $\phi$ 0.1 to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface). A heat resisting should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	В (℃)	C (°C)	D (s)	E (s)	F(s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)
SRBD	260	230	40	180	150	120

- Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
  - 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

#### Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SRBQ, SRBM, SRBV, SRRM, SRRN	350±10°C	3+1/0s	
SRBQ (Reflow type)	350±5℃	3s max.	

#### Reference for Dip Soldering (For PC board terminal types)

·					
Series	Ite	ms	Dip soldering		
Jeries	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SRBM	100℃ max. 60s max.		260±5℃	5s max.	
SRBV, SRRM, SRRN	_		260±5℃	10±1s	
SRBQ	-	_	260±5℃	5±1s	



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# ALPS:

<u>SRRM1C5400</u> <u>SRRM1C6200</u> <u>SRRM262400</u> <u>SRRM342800</u> <u>SRRM433700</u> <u>SRRM1C7800</u> <u>SRRM264300</u> SRRM254700