# CREE 🚖

## Cree® XLamp® CXA1816 LED



#### **PRODUCT DESCRIPTION**

The XLamp® CXA1816 LED array expands Cree's family of high-flux, multi-die arrays in a smaller, easy-to-use platform. With XLamp LED lighting-class reliability, the CXA1816's small, uniform emitting surface enables both directional and non-directional lighting applications including lamp retrofit and luminaire designs. Available in 2-step, 3-step and 4-step color consistency, and featuring a 12-mm optical source, the CXA1816 brings new levels of flux and efficacy to this form factor.

#### The CX Family LED Design Guide

provides basic information on the requirements to use the CXA1816 LED successfully in luminaire designs.

#### **FEATURES**

- Available in 4-step, 3-step and 2-step EasyWhite<sup>®</sup> bins at 2700 K, 3000 K, 3500 K, 4000 K & 5000 K CCT and 4-step EasyWhite bins at 5700 K & 6500 K CCT
- Available in ANSI white bins at 4000 K, 5000 K, 5700 K & 6500 K CCT
- Available in 70-, 80-, 90- and 93-minimum CRI options
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 900 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- · RoHS and REACh compliant
- UL<sup>®</sup> recognized component (E349212)

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### **CHARACTERISTICS**

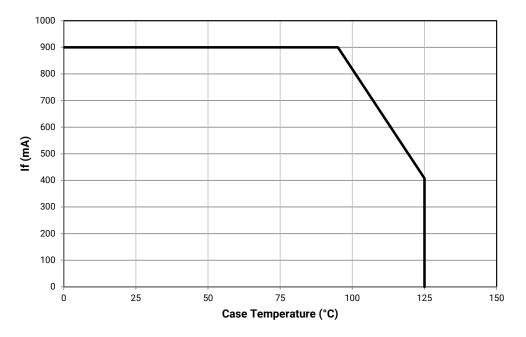
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			900*
Reverse current	mA			0.1
Forward voltage (450 mA, 85 °C)	V		36.2	
Forward voltage (450 mA, 25 °C)	V			42

Refer to the Operating Limits section.

#### **OPERATING LIMITS**

The maximum current rating of the CXA1816 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 14 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 15 for more information on LES temperature measurement.



### FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS (I<sub>F</sub> = 450 mA, T<sub>J</sub> = 85 °C)

The following table provides order codes for XLamp CXA1816 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			P2	1830	2028						CXA1816-0000- 000N00P265F
	70 75	75	P4	1965	2177					65F	CXA1816-0000- 000N00P465F
6500 K			Q2	2100	2327						CXA1816-0000- 000N00Q265F
0500 K			P2	1830	2028						CXA1816-0000- 000N0HP265F
	80		P4	1965	2177					65F	CXA1816-0000- 000N0HP465F
			Q2	2100	2327						CXA1816-0000- 000N0HQ265F
			P4	1965	2177						CXA1816-0000- 000N00P457F
	70	75	Q2	2100	2327					57F	CXA1816-0000- 000N00Q257F
5700 K			Q4	2260	2542						CXA1816-0000- 000N00Q457F
5700 K			P2	1830	2028						CXA1816-0000- 000N0HP257F
	80	30	P4	1965	2177					57F	CXA1816-0000- 000N0HP457F
			Q2	2100	2327						CXA1816-0000- 000N0HQ257F
			P4	1965	2177		CXA1816-0000- 000N00P450H				CXA1816-0000- 000N00P450F
	70	75	Q2	2100	2327	50H	CXA1816-0000- 000N00Q250H			50F	CXA1816-0000- 000N00Q250F
			Q4	2260	2542		CXA1816-0000- 000N00Q450H				CXA1816-0000- 000N00Q450F
			P2	1830	2028		CXA1816-0000- 000N0HP250H				CXA1816-0000- 000N0HP250F
5000 K	80		P4	1965	2177	50H	CXA1816-0000- 000N0HP450H	50G	CXA1816-0000- 000N0HP450G	50F	CXA1816-0000- 000N0HP450F
			Q2	2100	2327		CXA1816-0000- 000N0HQ250H		CXA1816-0000- 000N0HQ250G		CXA1816-0000- 000N0HQ250F
			M4	1485	1645		CXA1816-0000- 000N0UM450H		CXA1816-0000- 000N0UM450G		CXA1816-0000- 000N0UM450F
	90	95	N2	1590	1762	50H	CXA1816-0000- 000N0UN250H	50G	CXA1816-0000- 000N0UN250G	50F	CXA1816-0000- 000N0UN250F
			N4	1710	1895		CXA1816-0000- 000N0UN450H		CXA1816-0000- 000N0UN450G		CXA1816-0000- 000N0UN450F

Notes

Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).

• Cree XLamp CXA1304 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.

\* Flux values @ 25 °C are calculated and for reference only.

Nominal	с	RI	Minin	num Lumino	ous Flux		2-Step		3-Step	4-Step	
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
			P2	1830	2028		CXA1816-0000- 000N00P240H				CXA1816-0000- 000N00P240F
	70	70 75	P4	1965	2177	40H	CXA1816-0000- 000N00P440H			40F	CXA1816-0000- 000N00P440F
			Q2	2100	2327		CXA1816-0000- 000N00Q240H				CXA1816-0000- 000N00Q240F
		80	N4	1710	1895		CXA1816-0000- 000N0HN440H				CXA1816-0000- 000N0HN440F
4000 K	80		P2	1830	2028	40H	CXA1816-0000- 000N0HP240H	40G	CXA1816-0000- 000N0HP240G	40F	CXA1816-0000- 000N0HP240F
			P4	1965	2177		CXA1816-0000- 000N0HP440H		CXA1816-0000- 000N0HP440G		CXA1816-0000- 000N0HP440F
			M2	1380	1537		CXA1816-0000- 000N0UM240H		CXA1816-0000- 000N0UM240G		CXA1816-0000- 000N0UM240F
	90	90 95	M4	1485	1645	40H	CXA1816-0000- 000N0UM440H	40G	CXA1816-0000- 000N0UM440G	40F	CXA1816-0000- 000N0UM440F
			N2	1590	1762	1762	CXA1816-0000- 000N0UN240H		CXA1816-0000- 000N0UN240G		CXA1816-0000- 000N0UN240F
		N4         1710         1895            P2         1830         2028         3		CXA1816-0000- 000N00N435H	35G			CXA1816-0000- 000N00N435F			
	80		P2 1830 2028 35H	CXA1816-0000- 000N00P235H		CXA1816-0000- 000N00P235G	35F	CXA1816-0000- 000N00P235F			
3500 K			P4	1965	2177		CXA1816-0000- 000N00P435H		CXA1816-0000- 000N00P435G		CXA1816-0000- 000N00P435F
3300 K			K4	1290	1437		CXA1816-0000- 000N0YK435H				CXA1816-0000- 000N0YK435F
	93	95	M2	1380	1537	35H	CXA1816-0000- 000N0YM235H	35G	CXA1816-0000- 000N0YM235G	35F	CXA1816-0000- 000N0YM235F
			M4	1485	1645		CXA1816-0000- 000N0YM435H		CXA1816-0000- 000N0YM435G		CXA1816-0000- 000N0YM435F
			N4	1710	1895		CXA1816-0000- 000N00N430H				CXA1816-0000- 000N00N430F
	80		P2	1830	2028	30H	CXA1816-0000- 000N00P230H	30G	CXA1816-0000- 000N00P230G	30F	CXA1816-0000- 000N00P230F
3000 K			P4	1965	2177		CXA1816-0000- 000N00P430H		CXA1816-0000- 000N00P430G		CXA1816-0000- 000N00P430F
3000 K			K4	1290	1437		CXA1816-0000- 000N0YK430H				CXA1816-0000- 000N0YK430F
	93	95	M2	1380	1537	30H	CXA1816-0000- 000N0YM230H	30G	CXA1816-0000- 000N0YM230G	30F	CXA1816-0000- 000N0YM230F
			M4	1485	1645		CXA1816-0000- 000N0YM430H		CXA1816-0000- 000N0YM430G		CXA1816-0000- 000N0YM430F

#### FLUX CHARACTERISTICS, EASYWHITE<sup>®</sup> ORDER CODES AND BINS (I<sub>F</sub> = 450 mA, T<sub>F</sub> = 85 °C) - CONTINUED

Notes

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- Cree XLamp CXA1304 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.

Nominal	Nominal CRI		Minimum Luminous Flux			2-Step		3-Step	4-Step												
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code										
			N2	1590	1762		CXA1816-0000- 000N00N227H				CXA1816-0000- 000N00N227F										
	80		N4	1710	1895	27H	CXA1816-0000- 000N00N427H	27G	CXA1816-0000- 000N00N427G	27F	CXA1816-0000- 000N00N427F										
0700 //			P2	1830	2028	3	CXA1816-0000- 000N00P227H		CXA1816-0000- 000N00P227G		CXA1816-0000- 000N00P227F										
2700 K	93 95	93 95	93 95	93 95	93 95	93 95	93 95	93 95					K2	1200	1337		CXA1816-0000- 000N0YK227H				CXA1816-0000- 000N0YK227F
									K4	1290	1437	27H	CXA1816-0000- 000N0YK427H	27G	CXA1816-0000- 000N0YK427G	27F	CXA1816-0000- 000N0YK427F				
					M2	1380	1537		CXA1816-0000- 000N0YM227H		CXA1816-0000- 000N0YM227G		CXA1816-0000- 000N0YM227F								

### FLUX CHARACTERISTICS, EASYWHITE<sup>®</sup> ORDER CODES AND BINS ( $I_F = 450 \text{ mA}, T_J = 85 \text{ °C}$ ) - CONTINUED

Notes

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- Cree XLamp CXA1304 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



### FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS (I<sub>F</sub> = 450 mA, T<sub>J</sub> = 85 °C)

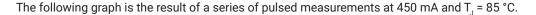
The following table provides order codes for XLamp CXA1816 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

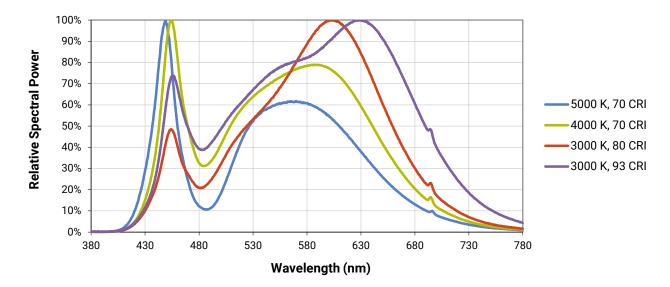
Nominal	C	RI	м	inimum Luminous	Flux		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Regions	Order Code
			P2	1830	2028		CXA1816-0000-000N00P20E1
	70	75	P4	1965	2177	1A0, 1B0, 1C0, 1D0, 65F	CXA1816-0000-000N00P40E1
6500 K			Q2	2100	2327		CXA1816-0000-000N00Q20E1
0000 K			P2	1830	2028		CXA1816-0000-000N0HP20E1
	80		P4	1965	2177	1A0, 1B0, 1C0, 1D0, 65F	CXA1816-0000-000N0HP40E1
			Q2	2100	2327		CXA1816-0000-000N0HQ20E1
			P4	1965	2177		CXA1816-0000-000N00P40E2
	70	75	Q2	2100	2327	2A0, 2B0, 2C0, 2D0, 57F	CXA1816-0000-000N00Q20E2
5700 K			Q4	2260	2542		CXA1816-0000-000N00Q40E2
5700 K			P2	1830	2028		CXA1816-0000-000N0HP20E2
	80		P4	1965	2177	2A0, 2B0, 2C0, 2D0, 57F	CXA1816-0000-000N0HP40E2
			Q2	2100	2327		CXA1816-0000-000N0HQ20E2
			P4	1965	2177		CXA1816-0000-000N00P40E3
	70	75	Q2	2100	2327	3A0, 3B0, 3C0, 3D0, 50F	CXA1816-0000-000N00Q20E3
5000 K			Q4	2260	2542		CXA1816-0000-000N00Q40E3
5000 K			P2	1830	2028		CXA1816-0000-000N0HP20E3
	80		P4	1965	2177	3A0, 3B0, 3C0, 3D0, 50F	CXA1816-0000-000N0HP40E3
			Q2	2100	2327		CXA1816-0000-000N0HQ20E3
			P2	1830	2028		CXA1816-0000-000N00P20E5
4000 K	70	75	P4	1965	2177	5A0, 5B0, 5C0, 5D0, 40F	CXA1816-0000-000N00P40E5
			Q2	2100	2327		CXA1816-0000-000N00Q20E5

Notes

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- Cree XLamp CXA1304 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.

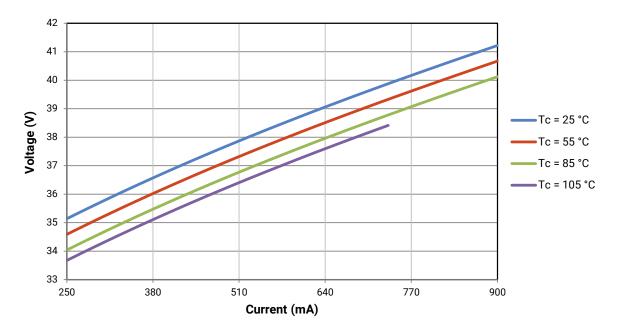
#### **RELATIVE SPECTRAL POWER DISTRIBUTION**





### **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.

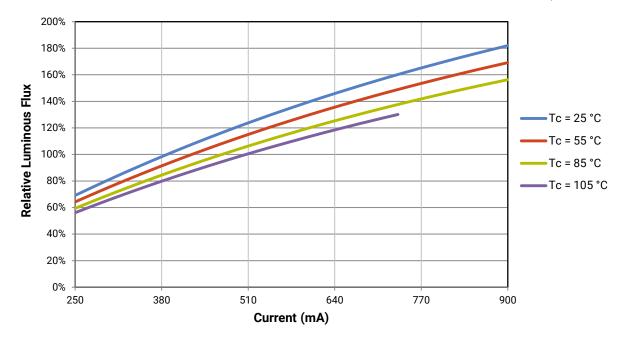


#### **RELATIVE LUMINOUS FLUX**

The relative luminous flux values provided below are the ratio of:

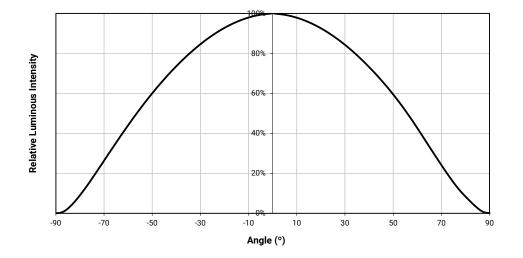
- · Measurements of CXA1816 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 450 mA at T<sub>J</sub> = 85 °C.

For example, at steady-state operation of Tc = 105 °C,  $I_F$  = 380 mA, the relative luminous flux ratio is 80% in the chart below. A CXA1816 LED that measures 2100 Im during binning will deliver 1680 Im (2100 \* 0.8) at steady-state operation of Tc = 105 °C,  $I_F$  = 380 mA.





### **TYPICAL SPATIAL DISTRIBUTION**



### **PERFORMANCE GROUPS - BRIGHTNESS (I<sub>F</sub> = 450 mA, T<sub>J</sub> = 85 °C)**

XLamp CXA1816 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
K2	1200	1290
K4	1290	1380
M2	1380	1485
M4	1485	1590
N2	1590	1710
N4	1710	1830
P2	1830	1965
P4	1965	2100
Q2	2100	2260
Q4	2260	2420
R2	2420	2600

### **PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)**

XLamp CXA1816 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyV	Vhite Color Ter	nperatures – 2	-Step
Code	ССТ	x	у
		0.3429	0.3507
50H	5000 K	0.3434	0.3571
JUH	2000 K	0.3475	0.3604
		0.3469	0.3539
		0.3784	0.3741
40H	4000 K	0.3804	0.3818
400	4000 K	0.3867	0.3857
		0.3844	0.3778
		0.4030	0.3857
35H	3500 K	0.4061	0.3941
300		0.4132	0.3976
		0.4099	0.3890
		0.4291	0.3973
30H	3000 K	0.4333	0.4062
300	3000 K	0.4395	0.4084
		0.4351	0.3994
		0.4528	0.4046
27H	2700 K	0.4578	0.4138
2/П	2700 K	0.4638	0.4152
		0.4586	0.4060

	EasyWhite Color Temperatures – 3-Step Ellipse									
Bin Code	сст	Center	Point	Major Axis	Minor Axis	Rotation Angle				
Bin Code		x	у	а	b	(°)				
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0				
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7				
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0				
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2				
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5				

### **PERFORMANCE GROUPS - CHROMATICITY (T**<sub>J</sub> = 85 °C) - CONTINUED

EasyV	Vhite Color Ten	nperatures – 4	-Step
Code	ССТ	x	у
		0.3097	0.3196
	(500.1/	0.3079	0.3297
65F	6500 K	0.3164	0.3382
		0.3176	0.3275
		0.3253	0.3325
<b>F</b> 7 <b>F</b>	5700 1/	0.3249	0.3439
57F	5700 K	0.3331	0.3514
		0.3330	0.3393
		0.3407	0.3459
505	5000 1/	0.3415	0.3586
50F	5000 K	0.3499	0.3654
		0.3484	0.3521
		0.3744	0.3685
405	4000 14	0.3782	0.3837
40F	4000 K	0.3912	0.3917
		0.3863	0.3758
		0.3981	0.3800
255	2500 K	0.4040	0.3966
35F	3500 K	0.4186	0.4037
		0.4116	0.3865
		0.4242	0.3919
205	3000 K	0.4322	0.4096
30F	3000 K	0.4449	0.4141
		0.4359	0.3960
		0.4475	0.3994
075	2700 K	0.4573	0.4178
27F	2700 K	0.4695	0.4207
		0.4589	0.4021



### **PERFORMANCE GROUPS - CHROMATICITY (T**<sub>J</sub> = 85 °C) - **CONTINUED**

	ANSI White Bins							
Code	ССТ	Bin Code	x	у				
			0.3048	0.3207				
		140	0.3130	0.3290				
		TAU	0.3144	0.3186				
			0.3068	0.3113				
		1B0	0.3028	0.3304				
	(500.1/		0.3115	0.3391				
			0.3130	0.3290				
0E1			0.3048	0.3207				
UEI	6500 K	1C0	0.3115	0.3391				
			0.3205	0.3481				
		100	0.3213	0.3373				
			0.3130	0.3290				
			0.3130	0.3290				
		1D0	0.3213	0.3373				
		IDU	0.3221	0.3261				
			0.3144	0.3186				

Code	сст	Bin Code	x	у
			0.3215	0.3350
		2A0	0.3290	0.3417
		ZAU	0.3290	0.3300
			0.3222	0.3243
			0.3207	0.3462
		2B0	0.3290	0.3538
		ZDU	0.3290	0.3417
0F2	5700 K		0.3215	0.3350
UEZ		2C0	0.3290	0.3538
			0.3376	0.3616
			0.3371	0.3490
			0.3290	0.3417
			0.3290	0.3417
		2D0	0.3371	0.3490
		200	0.3366	0.3369
			0.3290	0.3300
	AN	ISI White Bi	ns	
Code	ССТ	Bin Code	x	у

ANSI White Bins

ANSI White Bins							
Code	сст	Bin Code	x	у			
0E5	4000 K	5A0	.3670	.3578			
			.3702	.3722			
			.3825	.3798			
			.3783	.3646			
		5B0	.3702	.3722			
			.3736	.3874			
			.3869	.3958			
			.3825	.3798			
		5C0	.3825	.3798			
			.3869	.3958			
			.4006	.4044			
			.3950	.3875			
		5D0	.3783	.3646			
			.3825	.3798			
			.3950	.3875			
			.3898	.3716			

ANSI White Bins						
Code	сст	Bin Code	x	у		
	5000 K	3A0	.3371	.3490		
			.3451	.3554		
			.3440	.3427		
			.3366	.3369		
		3B0	.3376	.3616		
			.3463	.3687		
			.3451	.3554		
0E3			.3371	.3490		
UE3		3C0	.3463	.3687		
			.3551	.3760		
			.3533	.3620		
			.3451	.3554		
		3D0	.3451	.3554		
			.3533	.3620		
			.3515	.3487		
			.3440	.3427		

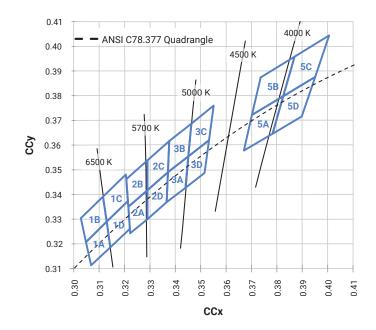
XLAMP<sup>®</sup> CXA1816 LED



#### 0.44 2700 K - - ANSI C78.377 Quadrangle 3000 K 0.43 EasyWhite 4-Step -EasyWhite 3-Step 0.42 EasyWhite 2-Step 3500 K 0.41 4000 K 0.40 4500 K 0.39 5000 K 0.38 ŝ 0.37 5700 K 0.36 6500 K 0.35 0.34 0.33 0.32 0.31 0.45 0.35 0.36 0.38 0.42 0.32 0.33 0.34 0.39 0.40 0.43 0.44 0.46 0.47 0.48 0.49 0.30 0.31 0.37 0.41 CCx

### CREE EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>j</sub> = 85 °C)

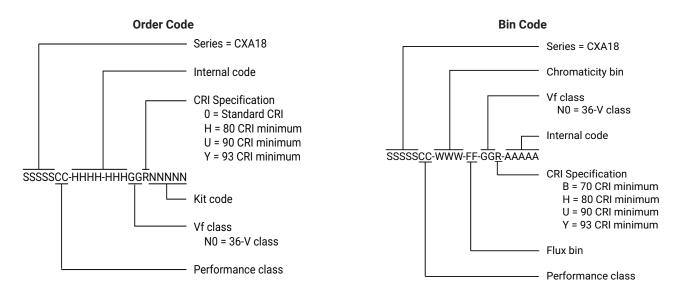
### CREE ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T\_ = 85 °C)



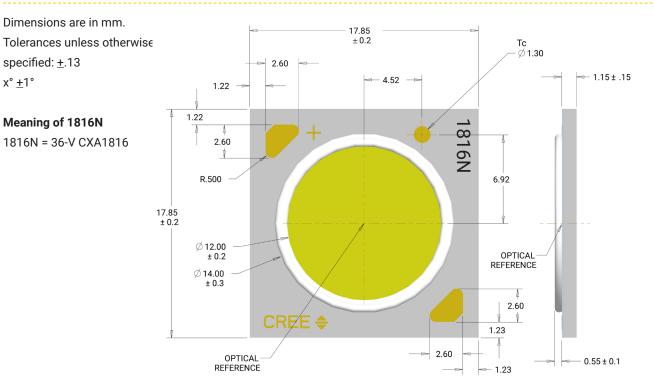
CREE 🔶

#### **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:



#### **MECHANICAL DIMENSIONS**



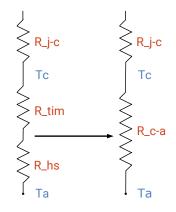
#### THERMAL DESIGN

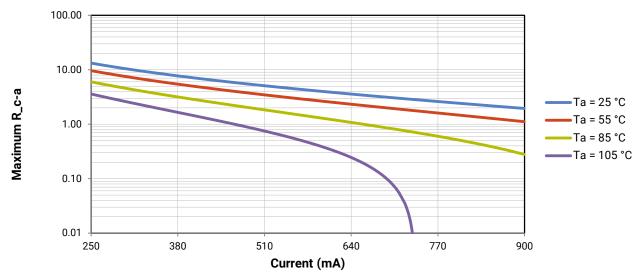
The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures ( $T_j$ ). Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current ( $I_F$ ) and case temperature (Tc). No additional calculations are required to ensure that the CXA LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specifications.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from  $T_{SP}$  to ambient ( $T_a$ ), remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the Thermal Management application note. For CXA soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the Cree XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provide basic information on the requirements to use Cree XLamp CXA LEDs successfully in luminaire designs.

To keep the CXA1816 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R\_c-a value is the sum of the thermal resistance of the TIM (R\_tim) plus the thermal resistance of the heat sink (R\_hs).





#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

#### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

#### Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

#### **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

#### **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

#### Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

#### PACKAGING

Cree CXA1816 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

Dimensions are in inches. Tolerances:  $\pm$ .13 x°  $\pm$ 1°

