

## SinglFuse™ SF-2410FPxxxW Series Features

- Single blow fuse for overcurrent protection
- 6125 (EIA 2410) footprint
- Fast acting precision
- UL 248-14 listed
- RoHS compliant\* and halogen free\*\*
- Wire core SMD design

Surface mount packaging for automated assembly

SF-2410FPxxxW Series - Fast Acting Precision Wire Core Surface Mount Fuses

#### **Electrical Characteristics**

Model	Rated Current (Amps)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I²t (A²s) ****
SF-2410FP050W-2	0.50		0.231			0.10
SF-2410FP063W-2	0.63		0.174			0.16
SF-2410FP075W-2	0.75		0.148	AC 250 V DC 125 V	AC 250 V 100 A DC 125 V 50 A DC 32 V 300 A	0.23
SF-2410FP100W-2	1.00		0.093			0.59
SF-2410FP125W-2	1.25		0.070	DC 125 V		0.96
SF-2410FP150W-2	1.50		0.062			1.19
SF-2410FP200W-2	2.00		0.042			2.75
SF-2410FP250W-2	2.50	Open within 5 sec. at 200 % rated current	0.031		AC 125 V 50 A DC 125 V 50 A	1.21
SF-2410FP300W-2	3.00		0.0249			1.73
SF-2410FP315W-2	3.15		0.0232			2.20
SF-2410FP350W-2	3.50		0.022			2.50
SF-2410FP400W-2	4.00		0.0172			4.10
SF-2410FP500W-2	5.00		0.0143	AC 125 V	DC 32 V 300 A	5.90
SF-2410FP630W-2	6.30		0.010	DC 125 V		12.50
SF-2410FP700W-2	7.00		0.0094			14.20
SF-2410FP800W-2	8.00		0.0086			20.30
SF-2410FP1000W-2	10.00		0.0066		AC 125 V 35 A DC 125 V 50 A DC 32 V 300 A	29.20

Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±25 %.

## **Reliability Testing**

No.	Test	Requirement	Test Condition	Test Reference
1	Reflow and bend	DCR change ≤ 20 % (≤ 10 % for ≤1 A) No mechanical damage	3 reflows at 245 °C followed by a 2 mm bend	Refer to STP document
2	Solderability	Minimum 90 % coverage	One dip at 245 °C for 5 seconds	MIL-STD-202 Method 208
3	Soldering heat resistance	DCR change ≤ 20 % (≤ 10 % for ≤1 A) New solder coverage ≤ 75 %	One dip at 260 °C for 10 seconds	MIL-STD-202 Method 210
4	Moisture resistance	DCR change ≤ ±15 % No excessive corrosion	10 cycles	MIL-STD-202 Method 106
5	Salt spray	DCR change ≤ ±10 % No excessive corrosion	48 hour exposure, 5 % salt solution	MIL-STD-202 Method 101
6	Mechanical vibration	DCR change ≤ ±10 % No mechanical damage	0.4 inch D.A. or 30 G between 5-3000 Hz	MIL-STD-202 Method 204
7	Mechanical shock	DCR change ≤ ±10 % No mechanical damage	1500 G, 0.5 ms, half-sine shocks	MIL-STD-202 Method 213
8	Thermal Shock	DCR change ≤ ±10 % No mechanical damage	100 cycles between -65 °C and +125 °C	MIL-STD-202 Method 107
9	Life	No electrical "opens" during testing Voltage drop change shall be less than ±20 % of initial value	80 % rated current (75 % for < 1 A fuses) for 2000 hours at ambient temperature +25 °C	Refer to STP document



Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less. "SinglFuse" is a trademark of Bourns, Inc.

Melting I<sup>2</sup>t calculated at 0.001 second pre-arcing time.

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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## SinglFuse<sup>™</sup> SF-2410FPxxxW Series Applications

- LCD / LED TVs
- White goods
- PC servers
- LCD monitors
- DC/DC converters
- DC/AC inverters

- Notebooks / ultrabooks
- Telecom systems
- Chargers

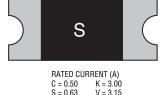
## SF-2410FPxxxW Series - Fast Acting Precision Wire Core Surface Mount Fuses

# **BOURNS**®

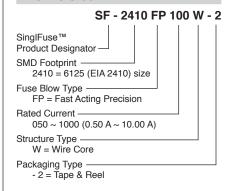
## 

## **Typical Part Marking**

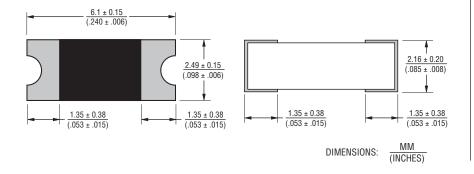
Represents total content. Layout may vary.



#### How to Order



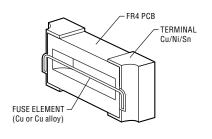
## **Product Dimensions**



#### **Agency Recognition**

UL File Number ......E198545

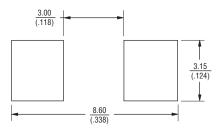
#### Construction



## **Packaging Quantity**

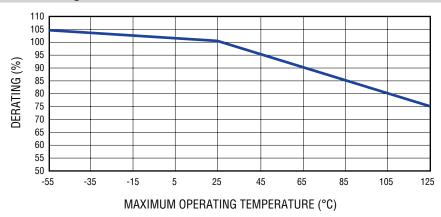
2,000 pieces per 7-inch reel

## **Recommended Pad Layout**

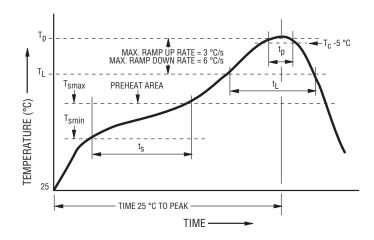




## **Current Rating Thermal Derating Curve**



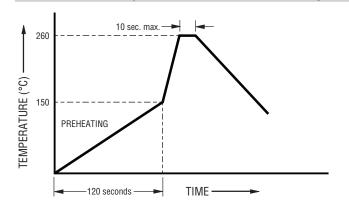
## **Solder Reflow Recommendations**



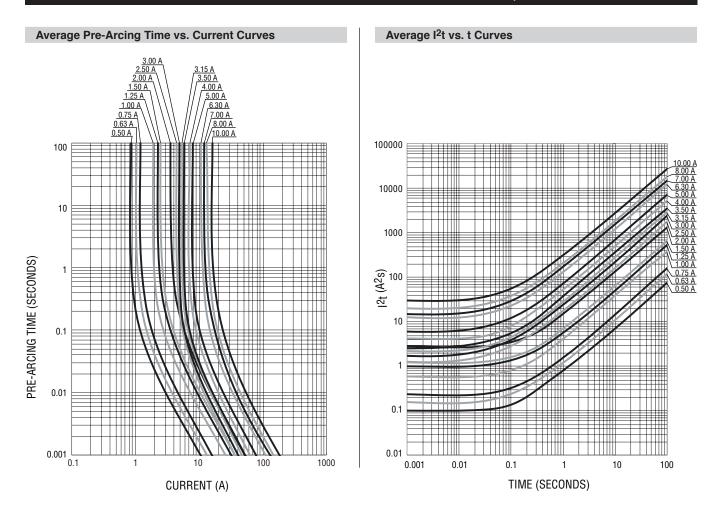
Profile Feature	Pb-Free Assembly		
Preheat / Soak:			
Temperature Min. (T <sub>smin</sub> )	150 °C		
Temperature Max. (T <sub>smax</sub> )	200 °C		
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60~120 seconds		
Ramp Up Rate (T <sub>L</sub> to T <sub>p</sub> )	3 °C / second max.		
Liquidous Temperature (T <sub>L</sub> )	217 °C		
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60~150 seconds		
Peak Package Body Temperature (T <sub>p</sub> )	260 °C		
Time $(t_p)^*$ within 5 °C of the specified classification temperature $(T_c)$	30 seconds*		
Ramp Down Rate (Tp to TL)	6 °C / second max.		
Time 25 °C to Peak Temperature	8 minutes max.		
* T-l (T\) i			

<sup>\*</sup> Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.

## **Recommended Temperature Profile for Wave Soldering**



Wave soldering is suitable for 2410 size models.



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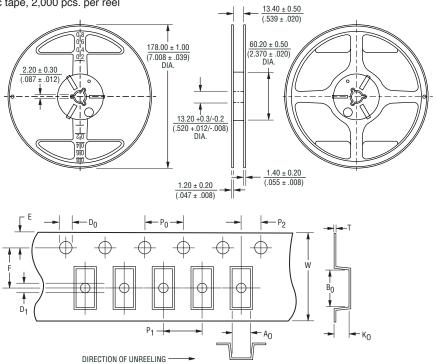
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Tape Dimensions	SF-2410FPxxxW Series per EIA 481-2
W	$\frac{12.00 \pm 0.10}{(.48 \pm .004)}$
P <sub>0</sub>	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P <sub>1</sub>	$\frac{4.0 \pm 0.10}{(.157 \pm .004)}$
P <sub>2</sub>	$\frac{2.0 \pm 0.05}{(.079 \pm .002)}$
A <sub>0</sub>	$\frac{2.85 \pm 0.10}{(.114 \pm .004)}$
B <sub>0</sub>	$\frac{6.40 \pm 0.10}{(.256 \pm .004)}$
F	$\frac{5.50 \pm 0.10}{(.220 \pm .004)}$
E	$\frac{1.75 \pm 0.10}{(.069 \pm .004)}$
D <sub>0</sub>	$\frac{1.55 \pm 0.10}{(.059 \pm .004)}$
D <sub>1</sub>	$\frac{1.55 \pm 0.10}{(.059 \pm .004)}$
K <sub>0</sub>	$\frac{2.35 \pm 0.10}{(.094 \pm .004)}$
T	0.25 ± 0.05 (.010 ± .002)





DIMENSIONS:

 $\mathsf{MM}$ (INCHES)

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