## SF-1206SP175L-2-A9 - Time Lag Ceramic Cavity Laminate SMD Fuse

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120 100 DERATING (%) 80 60 40

**Current Rating Thermal Derating Curve** 

25 AMBIENT TEMPERATURE (°C)

45

### **Typical Part Marking**

Represents total content. Layout may vary.





140

20

0

--55

-35

-15

5

### Packaging

Reel Dimension	7-inch Tape and Reel
Specification	EIA 481-2
Quantity	4,000 pieces
Packaging Code	-2

65

85

105

125

### **Product Dimensions**



MM DIMENSIONS: (INCHES) 1.52



(INCHES)

**Recommended Pad Layout** 

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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PULSE I<sup>2</sup>t / AVERAGE MELTING I<sup>2</sup>t

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Profile Feature	Pb-Free Assembly
Preheat / Soak:	
Temperature Min. (T <sub>smin</sub> )	150 °C
Temperature Max. (T <sub>smax</sub> )	200 °C
Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60-180 seconds
Ramp Up Rate ( $T_L$ to $T_p$ )	3 °C / second max.
Ramp Up Rate $(T_{smax} \text{ to } T_L)$	5 °C / second max.
Liquidous Temperature (T <sub>L</sub> )	217 °C
Time ( $t_L$ ) maintained above $T_L$	60-150 seconds
Peak Temperature (T <sub>p</sub> )	260 +0/-5 °C
Time within 5 °C of actual peak temperature (tp)	10-30 seconds*
Ramp Down Rate $(T_p \text{ to } T_L)$	6 °C / second max.
Time 25 °C to Peak Temperature (t 25 °C to peak)	8 minutes max.
Do not exceed	260 °C

\* Tolerance for peak profile temperature (Tp ) is defined as a supplier minimum and a user maximum.



Profile Feature	Pb-Free Assembly
Preheat: Temperature Max. (T <sub>smax</sub> ) Time (Min. to Max.)	150 °C 60-90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2-3 seconds

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#### **Solder Reflow Recommendations**

### 11/19

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### Solder Wave Recommendations

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