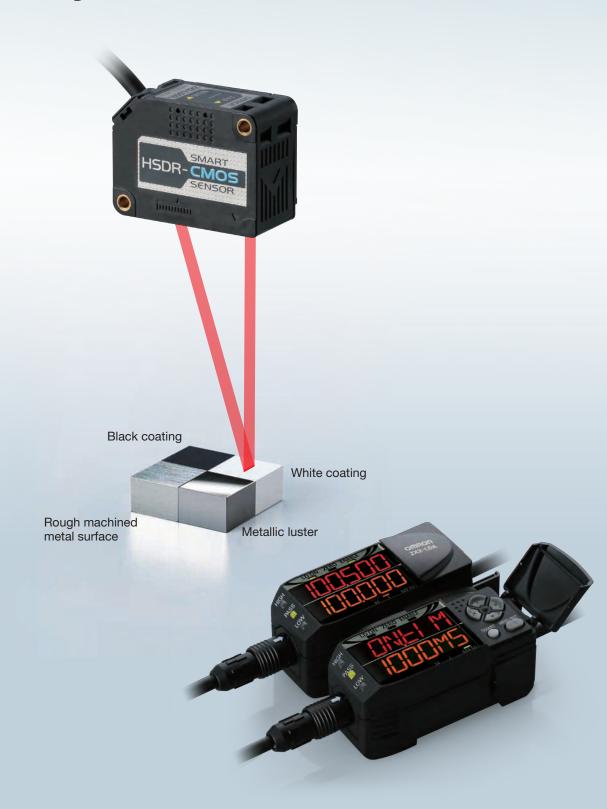




## **SMART Sensor Series**

Laser Displacement Sensor CMOS Type Model ZX2 Series

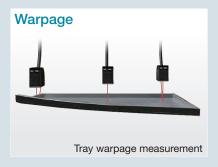
# Stable, Easy & Affordable

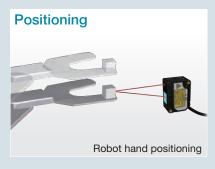


# **One Solution for Any Application**













# New

# **Laser Displacement Sensor CMOS Type**

# **ZX2 Series**

Resolution 1.5µm\*1

Reliable measurement of moving objects

# Measurement cycle 30us

Realize stable measurements at 10µm Linearity\*2 0.05% F.S.\*3

Unaffected by environmental changes

Temperature characteristic\*4 0.02% F.S./°C\*5

- \*1 When employing Models ZX2-LD50/LD50L (50mm type)
- \*2 Linearity : Maximum error produced when measuring within measurement range
- \*3 Linearity ±0.05% F.S. indicates the maximum error is 10µm in the case of using Model ZX2-LD50L with a 40-50mm measurement range.
- \*4 Temperature characteristic : Error produced when the ambient temperature varies by 1°C
- \*5 Linearity ±0.02% F.S./°C indicates the maximum error is 4µm when the ambient temperature varies by 1°C in the case of using Models ZX2-LD50/LD50L with a measurement range ±10mm.



# Stable Measurement and Easy to Use



# Stable measurements in case of color/material and moving objects

#### Dynamic range a million times

Realizes stable measurements for any color or surface condition including metals, substrates, elastomers and transparent materials through the employment of Omron's own HSDR-CMOS (High Speed and Dynamic Range) image sensor and a step-less laser power adjustment algorithm. A line beam is used in addition to an emitter beam, ideally configured with a Omron sensor lens. Stable measurements are thereby realized, in moving applications.

#### **CMOS Image Sensor**



#### Step-less adjustment of laser power

For high reflectance, brightly colored workpiece

t

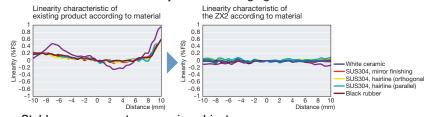
Use a low power laser beam!

For low reflectance, darkly colored workpiece

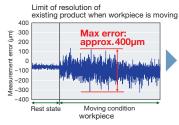


PAT.P

#### Stable measurements on objects with changing color/material



#### Stable measurements on moving objects







# **Easy and User-friendly Configuration**

#### **Smart tuning**

The ideal configuration for stable measurements is realized by a single button through the new feature "smart tuning", and no longer depends on the skill of the user. A reliable configuration is achieved by three tuning methods, which can be selected to match the type of object and surface conditions to be measured.

# Sensor configuration by just a pushing the SMART button LD ON ZERO ENABLE LOW SMART VENUSET SMART VENUSET

#### Three selectable tunings

# TRONGCOCO

One type of workpiece

Single smart tuning
Best configuration for stable detection in
case of objects do not change by pushing
the button for one second

#### Several types of workpiece



Multi-smart tuning Ideal configuration for stable detection of changing objects by pushing the button for three seconds

# Surface conditions of the workpiece are variable



Active smart tuning Continuous configuration improvement for the stable detection of all locations by pushing the button for five seconds

# Sensor Heads for Various Applications -select the Range and Type of Beam

# ZX2-LD50L Line beam type ZX2-LD50 Spot beam type

| •Measurement                 | range 50mm±10mm                |
|------------------------------|--------------------------------|
| <ul><li>Resolution</li></ul> | 1.5µm                          |
| Linearity                    | Line beam ±0.05%F.S.*1         |
|                              | Spot beam <b>±0.10%F.S.</b> *1 |
| Beam size                    | Line beam Approx.60µm×2.6mm    |
| _                            | Spot beam Approx.60µm dia.     |



# **Spot beam**

Precise measurement on micro-scale objects

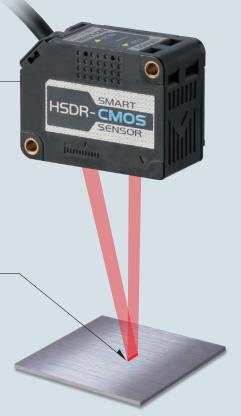
# ZX2-LD100L Line beam type ZX2-LD100 Spot beam type

| Measurement range | 100mm±35mm                   |  |
|-------------------|------------------------------|--|
| Resolution        | 5µm                          |  |
| Linearity         | Line beam ±0.05%F.S.*2       |  |
|                   | Spot beam ±0.10%F.S.*2       |  |
| Beam size         | Line beam Approx.110µm×2.7mm |  |
|                   | Spot beam Approx.110µm dia.  |  |

### Line beam

Stable measurement on rough-surfaced objects







# Support for Various Environments/Space-Saving ••• The Smart Sensor Head

#### Reliable measurements in harsh environments

IP67, robot cable & temperature characteristic 0.02% F.S./°C

IP67 protection class enables to use the sensor in harsh environments. A robot cable is used as standard between the head and amplifier, that the unit can be used reliably on moving parts. In addition, as 3D UV bond is used to fix the optical components rather than screws, stress can be controlled and a temperature characteristic 0.02% F.S./°C\* is realized.

 $^*$  If the room temperature varies 1°C, the measured value varies 0.02% F.S. (corresponding to 4 $\mu$ m for the Model ZX2-LD50)



## Compact sensor for easy mounting

#### World smallest\*

The world's smallest CMOS laser displacement sensor head is realized in a resin case. Enables to mount the sensor in smallest spaces and to minimize measurement errors arising from temperature fluctuations.

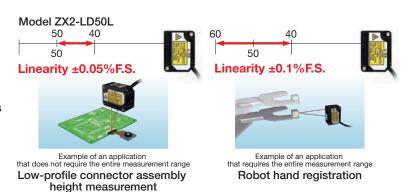


## 10µm precision measurements

#### Linearity to meet the application

Measurements to an even higher accuracy are realized for applications that do not require the entire measurement range. If the range of the field is less than the length of the measurement center, linearity accuracy improves by 50% compared with that for the full range.\*

\* Model ZX2-LD□L



## Visualization to prevent from stopping the production-line

#### Laser life display function

The end of the laser diode lifespan is automatically detected and displayed so maintenance can be performed systematically. On the main digital display of the amplifier, this is indicated by an LED on the back of the head. Accordingly, in case of amplifier is within the control panel, the lifetime can be confirmed by the head and the indications are not missed.

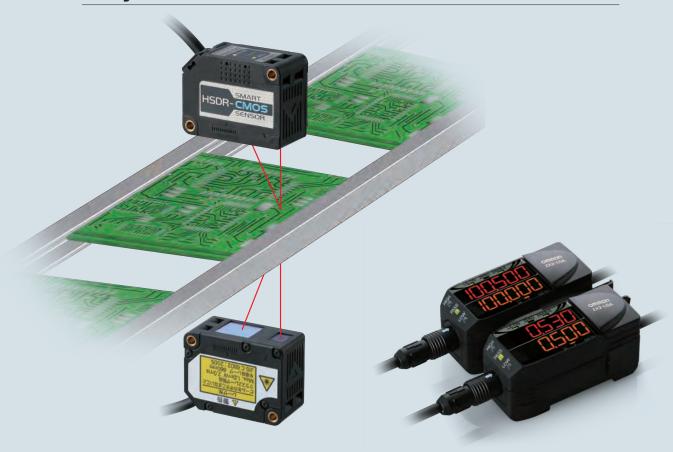


# Ease of Use by "LED Display" and "Calculating Unit"

# 11-segment LED display for intuitive configuration



# **Easy calculations of measurements**





# of user-friendliness ••• The Smart Amplifier Unit

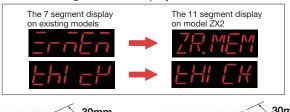
## No need for a manual

#### 11 Segment LED Display

An 11 segment LED display is integrated in the compact housing. Alphanumeric characters can be read with ease and there is no need to refer to a manual.



# Comparison of the existing 7 segment LED display and the 11 segment LED display





The compact housing stays just as it is

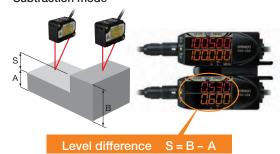
#### Perform two calculations with ease

#### Thickness + subtraction mode

The calculated results of two sensors are displayed on the amplifier by just connecting the calculating unit between the two amplifiers. The calculation function can be chosen from the two modes of thickness and subtraction. It is also possible to prevent mutual interference by coupling via the calculating units.

# Sensor 1 Ocriterion Sensor 2 Ocriterion Sensor 2 Thickness T = K + (A + B)

#### Subtraction mode



# Easy change of setup

## Equipped with 4 banks

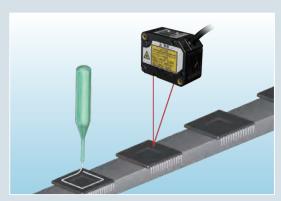
The amplifier unit is equipped with four bank functions.
Easy change of setup between four modes is supported by just switching between the bank functions.



# One Sensor for Any Measurement Application

#### Height/ Length

Height measurements prior to IC package sealing

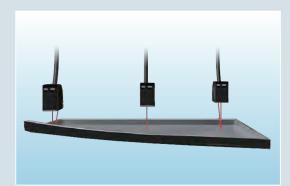


Point

Stable measurements can be performed by the HSDR-CMOS image sensor and Omron's proprietary algorithm, even for measurements on moving IC packages.

#### Warpage

Tray flatness measurement prior to chip firing

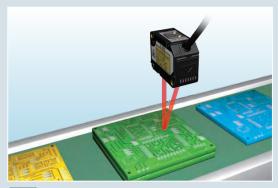




Even if there is temperature variation due to the ambient temperature, a die-cast is used for the optical base and so there is almost no fluctuation in measured value.

#### **Double feed**

PCB double feed detection

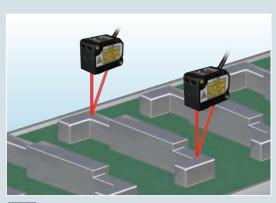




Even if the color of the substrate changes, application of the HSDR-CMOS image sensor and Omron's proprietary algorithm results in almost no fluctuation in measured value.

# Level detection

Shape validation for molded parts



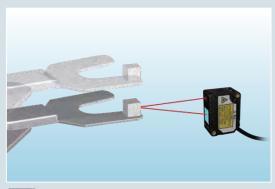
Point

Calculation of the measured values can be carried out and the difference in level can be easily measured by just connecting the calculating unit between two amplifiers.

Even if the surface conditions of a molded part varies, application of a line beam and HSDR-CMOS image sensor results in almost no fluctuation in measured value.

#### **Positioning**

**Robot hand Positioning** 

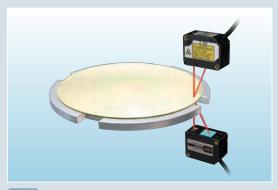


Point

Stable measurements can be performed by the HSDR-CMOS image sensor and Omron's proprietary algorithm even for robot hand registration.

#### **Thickness**

Wafer thickness measurement



Point

Calculation of the measured values can be carried out and the thickness can be easily measured by just connecting the calculating unit between two amplifiers.

#### **Ordering Information**

#### Units

#### **Sensor Heads**

| Appearance              | Beam shape | Sensing distance | Resolution | Model      |
|-------------------------|------------|------------------|------------|------------|
| Diffuse reflection type | Line beam  | 50±10mm<br>40 60 | 1.5µm      | ZX2-LD50L  |
|                         | Spot beam  |                  |            | ZX2-LD50   |
|                         | Line beam  | 100±35mm         | Fum        | ZX2-LD100L |
|                         | Spot beam  | 65 135           | 5μm        | ZX2-LD100  |

#### **Amplifier Units**

| Appearance | Power supply | Output type | Model     |
|------------|--------------|-------------|-----------|
| DC -       | DC           | NPN         | ZX2-LDA11 |
|            | PNP          | ZX2-LDA41   |           |

Accessories (sold separately) These are not included with the Sensor Head or Amplifier Unit. Please order as necessary.

#### **Calculating Unit**

| Appearance | Model   |
|------------|---------|
|            | ZX2-CAL |

#### **Sensor Head Extension Cables**

| Cable Length | Model    |
|--------------|----------|
| 1m           | ZX2-XC1R |
| 4m           | ZX2-XC4R |
| 9m           | ZX2-XC9R |

<sup>\*</sup> Extension cables cannot be coupled and used together.

#### **Specifications**

#### **Sensor Heads**

| Item Model                         | ZX2-LD50L   | ZX2-LD50  | ZX2-LD100L   | ZX2-LD100  |
|------------------------------------|---|---|--|--|
| Optical system                     | Diffuse reflective  |   |  |  |
| Light source                       | Visible-light semiconductor laser with a wavelength of 660 nm and an output of 1mW max. |   |  |  |
| (wave length)                      | EN class 2,FDA class II*5   |   |  |  |
| Measurement center point           | 50mm 100mm  |   |  |  |
| Measurement range                  | ±10mm   |   | ±35mm  |  |
| Beam shape                         | Line  | Spot  | Line   | Spot   |
| Beam size *1                       | Approx. 60µm×2.6mm  | Approx. 60µm dia.                                   | Approx.110µm×2.7mm                                   | Approx.110µm dia.                                    |
| Resolution *2                      | 1.5µm 5µm   |   | 5µm  |  |
| Linearity *3                       | ±0.05%F.S. (40 to 50mm)<br>±0.1%F.S. (entire range)                                     | ±0.1%F.S. (40 to 50mm)<br>±0.15%F.S. (entire range) | ±0.05%F.S. (65 to 100mm)<br>±0.1%F.S. (entire range) | ±0.1%F.S. (65 to 100mm)<br>±0.15%F.S. (entire range) |
| Temperature characteristic *4      | 0.02%F.S./°C  |   |  |  |
| Ambient illumination               | Incandescent lamp: 10,000lx max. (on light receiving side)                              |   |  |  |
| Ambient temperature                | Operating: 0 to +50°C, Storage: -15 to +70°C (with no icing or condensation)            |   |  |  |
| Ambient humidity                   | Operating and storage: 35% to 85% (with no condensation)                                |   |  |  |
| Dielectric strength                | 1,000 VAC, 50/60 Hz for 1 min.  |   |  |  |
| Vibration resistance (destruction) | 10 to 150 Hz, 0.7-mm double amplitude, 80 min. each in X,Y,and Z directions             |   |  |  |
| Shock resistance (destruction)     | 300 m/s² 3 times each in six directions (up/down,left/right,forward/backward)           |   |  |  |
| Degree of protection               | IEC60529, IP67  |   |  |  |
| Connection method                  | Connector connection (standard cable length: 500 mm)                                    |   |  |  |
| Weight (packed state)              | Approx.160g (unit only: Approx.75g)   |   |  |  |
| Materials                          | Case and cover: PBT (polybutylene terephtahalate), Optical window: Glass, Cable: PVC    |   |  |  |
| Accessories                        | Instruction sheet, Ferrite core, Laser warning label (English)                          |   |  |  |

- Note) False detection outside the measurement range can occur in the case of an object with high reflectance.

  \*1. Beam size: Defined as 1/e² (13.5%) of the central intensity at the smallest value of diameter for the measurement range (typical value)
  False detections can occur in the case there is light leakage outside the defined region and the surroundings of the target object have a high reflectance in comparison to the target object.
- \*2. Resolution: indicates the degree of fluctuation (±3σ) of analog output when connected to the ZX2-LDA. (indicates the measured value for the case the response time of the ZX2-LDA is configured to 128ms and Omron's standard target object (white ceramics) is made

the center distance.)
Indicates the repetition accuracy for when the workpiece is in a state of rest. Not an indication of distance accuracy. Resolution performance may not be satisfied in a strong electromagnetic field.

- \*3. Linearity: indicates the error with respect to the ideal straight line of the displacement output in the case of measuring Omron's standard target object. Linearity and measured value may vary depending on target object. F.S. indicates the full scope of the measurement range. (ZX2-LD50□: 20mm)
- \*4. Temperature characteristic: Value for the case the space between the sensor head and Omron's standard target object is secured by an aluminum jig. (Measured at the measurement center distance)
- \*5. Classified as Class 2 by EN60825-1 criteria in accordance with the FDA standard provisions of Laser Notice No.50. Notification to CDRH planned.

#### **Amplifier Units**

| Item Model  | ZX2-LDA11   | ZX2-LDA41  |  |
|---|---|--|--|
| Measurement period *1   | Min. 30µs   |  |  |
| Response time   | 60μs, 120μs, 240μs, 500μs, 1ms, 2ms, 4ms, 8ms, 12ms, 20ms, 36ms, 66ms, 128ms, 250ms, 500ms  |  |  |
| Analog output *2  | 4 to 20 mA, Max. load resistance: $300\Omega$ , $\pm 5$ VDC or 1 to 5 VDC, Output impedance: $100\Omega$  |  |  |
| Judgement outputs<br>(HIGH/PASS/LOW:<br>3 outputs), error output                  | NPN open-collector outputs, 30 VDC, 50 mA max. (residual voltage: 1V max. for load current 10mA max., 2V max. for load current above 10mA)  | PNP open-collector outputs, 30 VDC, 50 mA max. (residual voltage: 1V max. for load current 10mA max., 2V max. for load current above 10mA) |  |
| Laser OFF input,<br>zero reset input,<br>timing input, reset input,<br>bank input | ON: Short-circuited with 0-V terminal or 1.2V or less OFF: Open (leakage current: 0.1 mA max.)  | ON: Supply voltage short-circuited or supply voltage within -1.2V OFF: Open (leakage current: 0.1 mA max.)                                 |  |
| Functions   | Smart tuning, scaling, sample hold, peak hold, bottom hold, peak-to-peak hold, self-peak hold, self-bottom hold, average hold, zero reset, On-delay timer, OFF-delay timer, keep/clamp switch, (A-B)calculations *3, thickness calculation *3, mutual interference prevention *3, laser deterioration detection, bank function(4 banks) |  |  |
| Indications   | Judgement indicators: HIGH(orange),PASS(green),LOW(orange),11-segment main display(red),11-segment sub-display(orange),laser ON(green),zero reset(green),enable(green),menu(green), HIGH threshold(orange),LOW threshold(orange)  |  |  |
| Power supply voltage  | 10 to 30 VDC, including 10% ripple(p-p)   |  |  |
| Power consumption   | 3,000 mW max. with power supply voltage of 30 VDC and power supply current of 100 mA (with Sensor connected)  |  |  |
| Ambient temperature   | Operating: 0 to +50°C, Storage: -15 to +70°C (with no icing or condensation)  |  |  |
| Ambient humidity  | Operating and storage: 35% to 85% (with no condensation)  |  |  |
| Dielectric strength   | 1,000 VAC, 50/60 Hz for 1 min.  |  |  |
| Vibration resistance (destruction)  | 10 to 150 Hz, 0.7-mm double amplitude, 80 min. each in X,Y,and Z directions   |  |  |
| Shock resistance (destruction)  | 300 m/s <sup>2</sup> 3 times each in six directions (up/down,left/right,forward/backward)   |  |  |
| Degree of protection  | IEC60529, IP40  |  |  |
| Connection method   | Prewired (standard cable length: 2 m)   |  |  |
| Weight (packed state)   | Approx.200g (unit only: Approx.135g)  |  |  |
| Materials   | Case: PBT(polybutylene terephtahalate), Cover: Polycarbonate, Display: Acrylic resin, Button: Polyacetal, Cable: PVC  |  |  |
| Accessories   | Instruction sheet   |  |  |

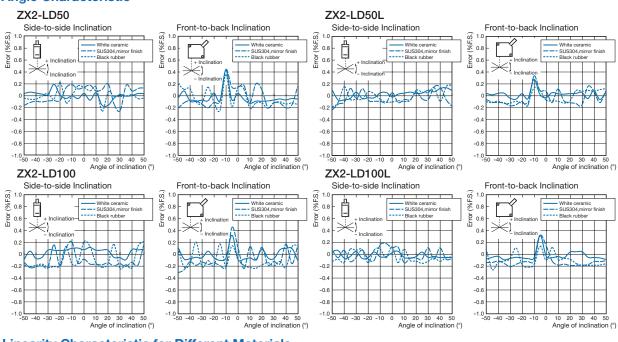
#### **Calculating Unit**

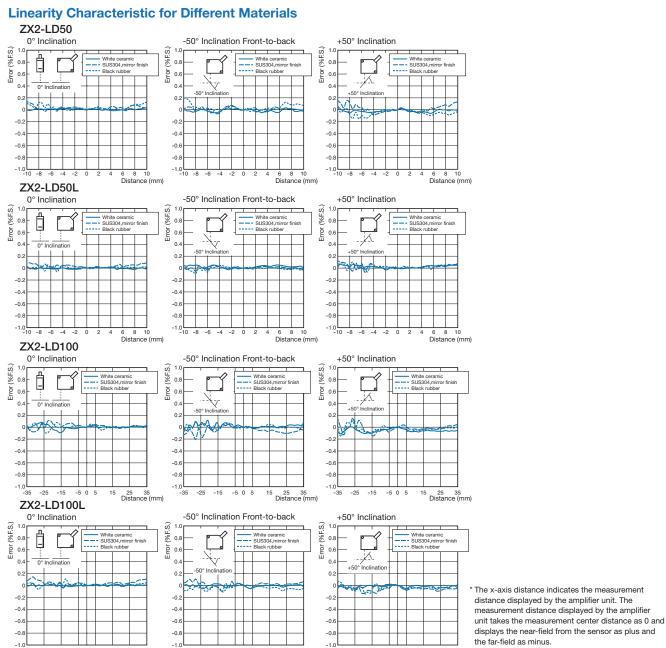
| Item Model                         | ZX2-CAL  |
|------------------------------------|--|
| Applicable Amplifier Units         | ZX2-LDA11/ZX2-LDA41  |
| Current consumption                | 12mA max (supplied from the Smart Sensor Amplifier Unit)                       |
| Ambient temperature                | Operating: 0 to +50°C, storage: -15 to +70°C (with no icing or condensation)   |
| Ambient humidity                   | Operating and storage: 35 to 85% RH (with no condensation)                     |
| Connection method                  | Connector  |
| Dielectric strength                | 1,000VAC, 50/60 Hz for 1min.   |
| Insulation resistance              | 100MΩ min. (at 500VDC)   |
| Vibration resistance (destructive) | 10 to 150Hz, 0.7-mm double amplitude, 80min. each in X,Y,and Z directions      |
| Shock resistance (destructive)     | 300m/s² 3 times each in six directions (up/down, left/right, forward/backward) |
| Materials                          | Case: PBT (polybutylene terephthalate), Display: Acrylic resin                 |
| Weight (packed state)              | Approx. 50g  |
| Accessories                        | Instruction sheet  |

<sup>\*1.</sup> In the case of Omron's standard target object (white ceramic)
\*2. Configure current output (4 to 20mA) and voltage output (±5V or 1 to 5V) by MENU mode.
\*3. Calculating unit (ZX2-CAL) is necessary.

#### **Engineering Data (Typical)**

#### **Angle Characteristic**





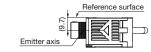
25 35 Distance (mm)

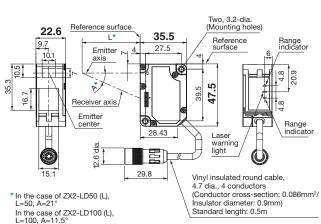
25 35 Distance (mm) 25 35 Distance (mm) **Dimensions** (Unit: mm)

#### Units

#### **Sensor Heads**

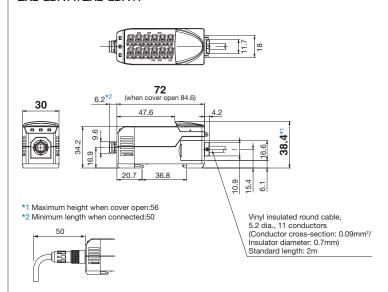
ZX2-LD50/ZX2-LD50L ZX2-LD100/ZX2-LD100L



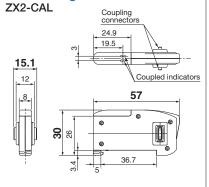


## **Amplifier Units**

ZX2-LDA11/ZX2-LDA41

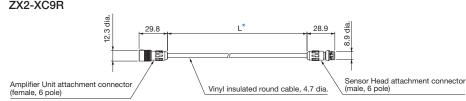


#### **Calculating Unit**



#### **Sensor Head Extension Cables**

ZX2-XC1R ZX2-XC4R ZX2-XC9R



\* Length L is as follows. ZX2-XC1R:1m, ZX2-XC4R:4m, ZX2-XC9R:9m

#### Terms and Conditions of Sale

- Offer; Acceptance. These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms. Prices: Payment Terms. All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice. Discounts. Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.

- and (ii) Buyer has no past due amounts.

  Interest. Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the
- Orders. Omron will accept no order less than \$200 net billing.

  Governmental Approvals. Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- Taxes. All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.

  Financial. If the financial position of Buyer at any time becomes unsatisfactory
- <u>Financial</u>. If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts. unpaid accounts
- Cancellation: Etc. Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.

  10. Force Majeure. Omron shall not be liable for any delay or failure in delivery
- resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.

  11. Shipping: Delivery. Unless otherwise expressly agreed in writing by Omron:
  a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship
- - except in "break down" situations.
    b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall
  - constitute delivery to Buyer; c. All sales and shipments of Products shall be FOB shipping point (unless oth-
- c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
   d. Delivery and shipping dates are estimates only; and
   e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.

  12. Claims. Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products. portation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
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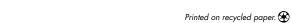
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Note: Specifications are subject to change.